$\boldsymbol{\sim}$	\sim	\sim	$\hat{}$	\sim	\sim	\sim	2	\sim	4
Z	U	U	Z	U	9	y	J	D.	-1

What is claimed is:

1. A printing device, comprising:

a plurality of print stations including dot-forming elements arranged to produce an image on a moving recording medium and provided in a redundant manner, thereby enabling dot-forming-element activity to be distributed between redundant dot-forming elements and errors of dot-forming elements

8 to be compensated;

a lateral-position detector arrangement or predictor arranged to indicate the recording medium's lateral position relative to the print stations during a print process; and

a controller arranged to use at least one print mask for each print station arranged to distribute the dot-forming-element activity between the print stations and to compensate the errors of dot-forming elements; wherein

the printing device is arranged so that, in response to a detected or predicted change of the relative lateral position, at least one of the currently used print masks is replaced by another one relating to the changed relative lateral position.

2. The printing device of claim 1, further comprising:

a conveyor arranged to move the recording medium during the print process.

3. The printing device of claim 2, wherein the conveyor is a belt conveyor.

4. The printing device of claim 2, wherein the lateral-position detector arrangement is arranged to detect the conveyor's lateral position, which represents an indication of the recording medium's lateral position.

5. The printing device of claim 1, further comprising:

a plurality of encoding marks which move with the moving recording medium and are indicative of the recording medium's lateral position;

31

wherein the lateral-position detector arrangement comprises at least one sensor responsive to the encoding marks and arranged to detect the recording medium's lateral position.

7

9

1

2

3

4

5

6

6. The printing device of claim 1, wherein

at least some of the print masks are correlated, wherein the printing device is arranged so that, in response to a detected or predicted change of the relative lateral position, the correlated print masks relating to the changed relative lateral position are replaced by others.

12 13

14

15

16 17

18

19

20

11

7. The printing device of claim 1, wherein

the lateral-position detector arrangement or predictor is arranged to at least indicate the lateral position of the recording medium from page to page during the print process; and

the printing device is arranged so that, in response to a detected or predicted change of the relative lateral position, the at least one of the currently used print masks is replaced from page to page by another one relating to the changed relative lateral position.

21 22

23

24

25

26

27

28 29

8. The printing device of claim 1, wherein

the lateral-position detector arrangement or predictor is arranged to indicate the lateral position of the recording medium within a page during the print process; and

the printing device is arranged so that, in response to a detected or predicted change of the relative lateral position, the at least one of the currently used print masks is replaced within the page by another one relating to the changed relative lateral position.

200209936-1	32

9. The printing device of claim 1, further comprising:

a print-mask memory arranged to store print masks for different relative lateral recording medium's positions; wherein

the controller is arranged, in response to a detected or predicted change of the relative lateral position, to use at least one other print mask from the stored print masks than the currently used one, this at least one other print mask relating to the changed relative lateral position.

10. The printing device of claim 1, further comprising:

a dot-forming-element error detector;

wherein the printing device is arranged, in response to newly detected dot-forming-element errors, to replace existing print masks by new print masks which also compensate the newly detected dot-forming-element errors.

11. The printing device of claim 1, wherein the print masks of redundant print stations associated with each other are complementary patterns minimizing or reducing blocks of contiguous dots or picture elements printed by each print station.

12. The printing device of claim 1, wherein the print masks of two redundant print stations associated with each other are complementary checkerboard-like patterns.

13. The printing device of claim 1, where the printing device is a multicolor printer.

14. The printing device of claim 1, where the printing device is an ink-jet printer.

15. The printing device of claim 1, where the printing device is a pagewide-array printer.

20	1	2	^	^	^	2	C	4
20	U	Z	U	ы	\mathbf{z}	o	D-	1

2

3

4 5

6

7

8

9

10

11

12

13

14

15

16

17

33

16. A printing device, comprising:

a plurality of print stations including dot-forming elements arranged to produce an image on a moving recording medium and provided in a redundant manner, thereby enabling dot-forming-element activity to be distributed between redundant dot-forming elements and errors of dot-forming elements to be compensated;

a lateral-position detector arrangement or predictor arranged to indicate the recording medium's lateral position relative to the print stations during a print process; and

a controller arranged to use at least one print mask for each print station arranged to distribute the dot-forming-element activity between the print stations and to compensate the errors of dot-forming elements; and

a print-mask memory arranged to store print masks for different relative lateral recording medium's positions; wherein

the controller is arranged, in response to a detected or predicted change of the relative lateral position, to use at least one other print mask from the stored print masks than the currently used one, this at least one other print mask relating to the changed relative lateral position.

18 19

20

21

22

23

24

25

17. The printing device of claim 16, wherein

at least some of the print masks are correlated,

wherein the controller is arranged, in response to a detected or predicted change of the relative lateral position, to use other correlated print masks from the stored print masks than the currently used ones, these other ones relating to the changed relative lateral position.

18. The printing device of claim 16, wherein

the lateral-position detector arrangement or predictor is arranged to at least indicate the lateral position of the recording medium from page to page during the print process; and

the controller is arranged, in response to a detected or predicted change of the relative lateral position, to use, from page to page, at least one other print mask from the stored print masks than the currently used one, this at least one other print mask relating to the changed relative lateral position.

19. The printing device of claim 16, wherein

the lateral-position detector arrangement or predictor is arranged to indicate the lateral position of the recording medium within a page during the print process; and

the controller is arranged, in response to a detected or predicted change of the relative lateral position, to use, within the page, at least one other print mask from the stored print masks than the currently used one, this at least one other print mask relating to the changed relative lateral position.

20. The printing device of claim 16, further comprising:

a dot-forming-element error detector;

wherein the printing device is arranged, in response to newly detected dot-forming-element errors, to replace existing stored print masks for the different relative lateral recording medium's positions by new print masks for the different relative lateral recording medium's positions which also compensate the newly detected dot-forming-element errors, and store the new print mask in the print-mask memory.

200209936-1	
-------------	--

21. A printing device, comprising:

at least one print station including dot-forming elements arranged to produce an image on a moving recording medium;

a drum arranged to convey the recording medium past the at least one print station, wherein, by performing more than one turn, the drum is enabled to convey the recording medium more than once past the at least one print station, thereby creating an effective dot-forming-element redundancy;

a lateral-shift mechanism arranged to perform a relative lateral shift between the print station and the recording medium from one drum turn to another drum turn, thereby enabling dot-forming-element activity to be distributed between drum turns and errors of dot-forming elements to be compensated;

a lateral-position detector arrangement or predictor arranged to indicate the relative lateral shift between the recording medium and the print station; and

a controller arranged to use at least one print mask for the at least one print station for each drum turn and each detected or predicted relative lateral position between the print station and the recording medium, wherein the print masks are arranged to distribute the dot-forming-element activity between the drum turns and, in addition, to compensate the errors of dot-forming elements.

22. The printing device of claim 21, wherein the lateral-position detector arrangement is arranged to detect the drum's lateral position, which represents an indication of the recording medium's lateral position.

23. The printing device of claim 21, wherein the lateral-position detector arrangement is arranged to directly detect the recording medium's lateral position.

24. The printing device of claim 21, wherein the lateral-position detector arrangement is arranged to detect the print station's lateral position.

200209936-1	36
200203300-i	

25. The printing device of claim 21, wherein

at least some of the print masks are correlated, wherein the printing device is arranged so that, in response to a detected or predicted change of the relative lateral position, the correlated print masks relating to the changed relative lateral position are replaced by others.

26. The printing device of claim 21, wherein

the lateral-position detector arrangement or predictor is arranged to at least indicate the relative lateral position of the recording medium from drum turn to drum turn during the print process.

27. The printing device of claim 21, wherein

the lateral-position detector arrangement or predictor is arranged to indicate the relative lateral position of the recording medium within a drum turn during the print process; and

the printing device is arranged so that, in response to a detected or predicted change of the relative lateral position, the at least one of the currently used print masks is replaced within the drum turn by another one relating to the changed relative lateral position.

28. The printing device of claim 21, further comprising:

a print-mask memory arranged to store print masks for different relative lateral recording medium's positions; wherein

the controller is arranged, in response to a detected or predicted change of the relative lateral position, to use at least one other print mask from the stored print masks than the currently used one, this at least one other print mask relating to the changed relative lateral position.

1	200209936-1 37 29. The printing device of claim 21, further comprising:
2	a dot-forming-element error detector;
3	wherein the printing device is arranged, in response to newly detected
4	dot-forming-element errors, to replace existing print masks by new print
5	masks which also compensate the newly detected dot-forming-element er-
6	rors.
7	
8	30. The printing device of claim 21, wherein the print masks of redun-
9	dant drum turns associated with each other are complementary patterns
10	minimizing or reducing blocks of contiguous dots or picture elements printed
11	during the respective drum turn.
12	
13	31. The printing device of claim 21, wherein the print masks of two re-
14	dundant drum turns associated with each other are complementary checker-
15	board-like patterns.
16	
17	32. The printing device of claim 21, where the printing device is a multi-
18	color printer.
19	
20	33. The printing device of claim 21, where the printing device is an ink-
21	jet printer.
22	
23	34. The printing device of claim 21, where the printing device is a page-
24	wide-array printer.

2	Λ	Λ	2	Λ	a	۵	2	6-	.1	
/	u	u	_	u	. 7		٠,	n-	- 1	

35. A printing device, comprising:

at least one print station including dot-forming elements arranged to produce an image on a moving recording medium;

a drum arranged to convey the recording medium past the at least one print station, wherein, by performing more than one turn, the drum is enabled to convey the recording medium more than once past the at least one print station, thereby creating an effective dot-forming-element redundancy:

a lateral-shift mechanism arranged to perform a relative lateral shift between the print station and the recording medium from one drum turn to another drum turn, thereby enabling dot-forming-element activity to be distributed between drum turns and errors of dot-forming elements to be compensated;

a lateral-position detector arrangement or predictor arranged to indicate the recording medium's lateral position relative to the print station;

a print-mask memory arranged to store print masks for each drum turn and each detected or predicted relative lateral position between the print station and the recording medium, wherein the print masks are arranged to distribute the dot-forming-element activity between the drum turns and in addition to compensate the errors of dot-forming elements; and

a controller arranged to use at least one print mask from the stored print masks for the at least one print station during the printing operation.

36. The printing device of claim 35, wherein

at least some of the print masks are correlated,

wherein the controller is arranged, in response to a detected or predicted change of the relative lateral position, to use other correlated print masks from the stored print masks than the currently used ones, these other ones relating to the changed relative lateral position.

22222222	0.0
2002002K 1	39
200209936-1	J.

37. The printing device of claim 35, wherein

the lateral-position detector arrangement or predictor is arranged to at least indicate the lateral position of the recording medium from drum turn to drum turn during the print process; and

the controller is arranged, in response to a detected or predicted change of the relative lateral position, to use, from drum turn to drum turn, at least one other print mask from the stored print masks than the currently used one, this at least one other print mask relating to the changed relative lateral position.

38. The printing device of claim 35, wherein

the lateral-position detector arrangement or predictor is arranged to indicate the lateral position of the recording medium within a drum turn during the print process; and

the controller is arranged, in response to a detected or predicted change of the relative lateral position, to use, within the drum turn, at least one other print mask from the stored print masks than the currently used one, this at least one other print mask relating to the changed relative lateral position.

39. The printing device of claim 35, further comprising:

a dot-forming-element error detector;

wherein the printing device is arranged, in response to newly detected dot-forming-element errors, to replace existing stored print masks for the different relative lateral recording medium's positions by new print masks for the different relative lateral recording medium's positions which also compensate the newly detected dot-forming-element errors, and store the new print mask in the print-mask memory.

200209936-1 40

40. A method of compensating lateral position changes of a moving recording medium during a print process, in which at least one image is printed by a plurality of print stations including dot-forming elements, based on image data, wherein redundant dot-forming elements are provided, thereby enabling dot-forming-element activity to be distributed between redundant dot-forming elements, and errors of dot-forming elements to be compensated, by using print masks; comprising:

detecting or predicting the lateral position of the recording medium relative to the print stations during a print process;

using the image data and at least one print mask for each print station to distribute the dot-forming-element activity between the print stations and to compensate the errors of dot-forming elements; and

replacing, in response to a detected or predicted change of the relative lateral position, at least one of the currently used print masks by another one relating to the changed relative lateral position.

41. The method of Claim 40, the step of replacing at least one of the currently used print masks, further comprises the step of, in response to the detected or predicted change of the lateral position between a first and a second print stations of said plurality of print stations, shifting the image date to be printed by said second print station.

200209936-1

42. A method of compensating lateral position changes of a moving recording medium during a print process, in which at least one image is printed by a plurality of print stations including dot-forming elements, based on image data, wherein redundant dot-forming elements are provided, thereby enabling dot-forming-element activity to be distributed between redundant dot-forming elements, and errors of dot-forming elements to be compensated, by using print masks, wherein a set of such print masks for different relative lateral positions of the recording medium is pre-calculated and stored; comprising:

detecting or predicting the lateral position of the recording medium relative to the print stations during a print process;

using the image data and at least one print mask for each print station to distribute the dot-forming-element activity between the print stations and to compensate the errors of dot-forming elements; and

using, in response to a detected or predicted change of the relative lateral position, at least one other print mask from the stored print masks than the currently used one, this at least one other print mask relating to the changed relative lateral position.

43. The method of Claim 42, the step of using at least one other print masks, further comprises the step of, in response to the changed relative lateral position between a first and a second print stations of said plurality of print stations, shifting the image date to be printed by said second print station.

200209936-1 42

44. A method of compensating lateral relative position changes of a moving recording medium during a print process, in which at least one image is printed, based on image data, by at least one print station of a drum system during more than one drum turn, wherein effective dot-forming-element redundancy is created by executing additional drum turns and laterally shifting the print station between drum turns, thereby enabling dot-forming-element activity to be distributed between the drum turns and errors of dot-forming elements to be compensated, by using print masks; comprising:

detecting or predicting the lateral position of the recording medium relative to the at least one print station during a print process;

using the image data and at least one print mask for each print station for each drum turn and detected or predicted relative lateral position between the print station and the recording medium, wherein the print masks distribute dot-forming-element activity between the drum turns and, in addition, compensate the errors of dot-forming elements.

45. The method of Claim 44, the using step further comprises the step of, in response to the detected or predicted change of the lateral position between a first and a second drum turn of said more than one turns, shifting the image date to be printed by said print station during said second turn.

46. A method of compensating lateral relative position changes of a moving recording medium during a print process, in which at least one image is printed, based on image data, by at least one print station of a drum system during more than one drum turn, wherein effective dot-forming-element redundancy is created by executing additional drum turns and laterally shifting the print station between drum turns, thereby enabling dot-forming-element activity to be distributed between the drum turns and errors of dot-forming elements to be compensated, by using print masks, wherein a set of such print masks for different relative lateral positions of the recording medium is pre-calculated and stored; comprising:

detecting or predicting the lateral position of the recording medium relative to the at least one print station during a print process;

using the image data and at least one print mask from the stored print masks for each print station for each drum turn and detected or predicted relative lateral position between the print station and the recording medium, wherein the print masks distribute dot-forming-element activity between the drum turns and, in addition, compensate the errors of dot-forming elements.

47. The method of Claim 46, the using step further comprises the step of, in response to the detected or predicted relative lateral position between a first and a second drum turn of said more than one turns, shifting the image date to be printed by said print station during said second turn